



Welding Certificate

2273 – CPR – 0384

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0384.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

Manufacturer	Millar Callaghan Engineering Services Ltd
Facilities of the Manufacturer	10 Arkwright Way, North Newmoor Industrial Estate, Irvine, Ayrshire, KA11 4JU
Standard	BS EN 1090-2:2018+A1:2024
Execution Class	up to EXC 4 according to BS EN 1090-2:2018+A1:2024
Welding Process(es)	111 – MMA manual metal arc welding 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 783 – stud welding with ceramic ferule
Base Material(s)	S355 J2, S355 K2, S355 J2 + N, S460NL according to BS EN 10025-2 S355 NL according to BS EN 10025-3 S355 J2W according to BS EN 10025-5 S355 J2H according to BS EN 10210-1 S355 J2H according to BS EN 10219-1 316L according to ASTM A312
Responsible Welding Coordinator	Russell Phipps - IWE (up to and including EXC 4)
Alternate	David Millar – SCCS Approved Course (up to and including EXC 2) Graeme Doughty - SCCS Approved Course (up to and including EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	May 2014
Date of this issue	30 June 2026
Date of expiry	11 June 2028
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Specialist Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Specialist Construction Certification Scheme Ltd.

Chairman: Dr S Pike



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To confirm the validity of this certificate, use the SCCS certification check on: www.construction-certification.com

Conditions of Issue

This certificate is issued by the Specialist Construction Certification Scheme Limited (SCCS) in recognition that the Management System or Process operated by the Organisation was in accordance with the requirements of the Management System or Process Standard / Normative Document at the time of the certification assessment.

Issue and retention of certification by SCCS is subject to the Organisation's compliance with the following conditions:

1. This certificate is not transferable.
2. This certificate is and will remain the property of the SCCS and shall be returned to SCCS on request.
3. The Organisation shall, upon reasonable request, provide safe access for the SCCS Scheme Management, Assessors and Observers to the works, office premises, erection sites (as relevant) and other locations where work relevant to this certificate is being carried out – for the purpose of monitoring continued compliance with the requirements of this certification.
4. The Organisation shall advise the Scheme Manager, in writing, of any changes including – ownership, organisational structure, location, scope of work or service and any significant changes to the approved management system or process.
5. This document certifies that the Management System or Process addresses all the requirements of the Management System or Process Standard / Normative Document. SCCS does not however, accept responsibility for any breach of relevant regulations, legislation or contract conditions by the certified Organisation.
6. The Organisation is permitted to use the SCCS and other logos (as exhibited on the certificate) on documents used to indicate SCCS certification of the management system or process identified on the certificate. The logo shall not be used on transport vehicles or on products/steelwork.
7. Issue and retention of this document is subject to payment of an annual certification fee. In addition, the certified Organisation shall provide access for regular surveillance audits and full management system re-assessment every third year. The fees for these services are reviewed and approved by the SCCS Certification Board annually.
8. The Organisation shall settle each of the SCCS invoices within 30 calendar days of the Specialist Construction Certification Scheme Limited invoice date.
9. The Organisation shall comply with the SCCS regulations and all legislation relevant to the Scope of Certification.

Enquiries and complaints relevant to this Certificate should be addressed to:

The Scheme Manager
Specialist Construction Certification Scheme Limited
4 Whitehall Court, Westminster, London SW1A 2ES